



# POLYCOAT PRODUCTS

A Division of American Polymers Corp.

## POLYCOAT-AQUASEAL® RESIN

Single Component,  
Aromatic Urethane Polyurea Resin

### SYSTEM DESCRIPTION

Polycoat-Aquaseal® Resin is a single component with catalyst, moisture cured, aromatic urethane polyurea resin. Polycoat-Aquaseal® Resin is mixed with a catalyst and compatible bituminous material such as dehydrated coal tar, asphalt, asphalt emulsion, residue or heavy bituminous cut or tar from manufacturing processes to provide an elastomeric waterproof membrane. It is important that the compatibility of the bituminous material and Polycoat-Aquaseal® Resin is determined by mixing and testing the application on a small area. The mixture of Polycoat-Aquaseal® Resin and bituminous material should form a homogenous mixture and should cure properly. Water permeability tests and physicals of the system should be verified for intended use. The recommended application uses two or three coats of the bituminous material and Polycoat-Aquaseal® Resin mixture, one or two layers of a suitable fabric reinforcement and a final layer of protection fabric or protection board. Total recommended film thickness is 60 to 80 mils.

### FEATURES

- ❖ Waterproof
- ❖ Concrete, Wood and Metal
- ❖ Elastomeric
- ❖ Seamless

### TYPICAL USES

- ❖ Plazas
- ❖ Planters
- ❖ Highway Bridges
- ❖ Tunnels
- ❖ Between Slabs
- ❖ Foundation Walls

### FABRIC REINFORCEMENT

- ❖ Jute
- ❖ Fiber Glass
- ❖ Nylon
- ❖ Polypropylene

### COLORS

Clear or Grey

### PACKAGING

5 gallon (19 liter) pail or 55 gallon drum, net 50 gal (189 liters)

### MIXING

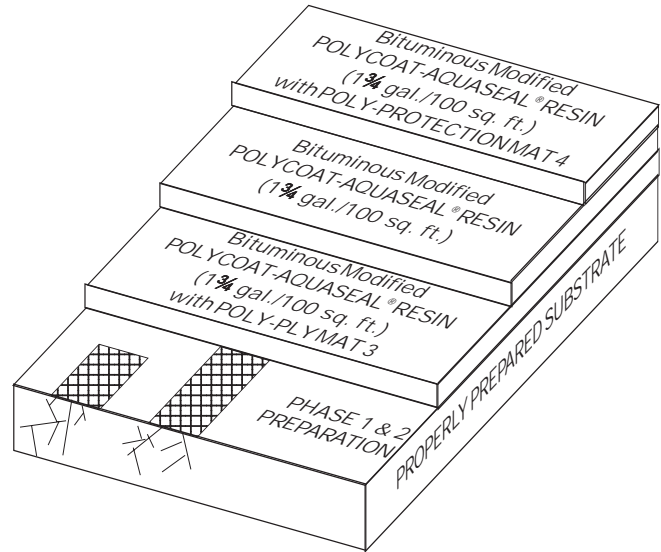
Mix Polycoat-Aquaseal® Resin and bituminous material in separate containers. Add Polycoat-Aquaseal® Resin Catalyst to Polycoat-Aquaseal® Resin and mix at slow speed using a mechanical mixer (Jiffy Mixer) with drum paddle attachment. Combine catalyzed Polycoat-Aquaseal® Resin and bituminous material mix thoroughly to obtain a homogenous mixture.

**Note:** Do not mix more material than can be used within ½ hour.

### VOLUME MIXING RATIO

#### Standard Application

1 Part catalyzed Polycoat-Aquaseal® Resin and 2 Parts bituminous material\*\*



### TECHNICAL DATA (Without Bituminous Material)

Flash Point .....	150°F 65°C
Hardness, ASTM D-2240 .....	68A
Tear Resistance, Die C, ASTM D-624 .....	231 pli 40.48 kN/m
Tensile Strength, ASTM D-412 .....	2650 psi 18.28 MPa
Ultimate Elongation, ASTM D-412 .....	850%
Specific Gravity .....	1.03
Total Solids by Weight, ASTM D-2369 .....	88%
Total Solids by Volume, ASTM D-2697 .....	86%
Viscosity at 75°F (24°C) .....	4500 ± 1000cps
Volatile Organic Compounds, ASTM D-2369-81 .....	1 lb/gal 121 gm/liter

### Economical Application or Prime Coat

1 Part catalyzed Polycoat-Aquaseal® Resin and 4 Parts bituminous material\*\*

\*\*Catalyzed Polycoat-Aquaseal® Resin = ½ pint Catalyst per 5 gallons of Polycoat-Aquaseal® Resin or 1 quart Catalyst per 55 gallons of Polycoat-Aquaseal® Resin. The quantity of catalyst may need to be adjusted depending on the quality of the bituminous material.

### APPLICATION

**Phase 1:** If caulking is required a paste mixture can be created by combining Polycoat-Aquaseal® Resin mixture with black rubber granules, sand or cement powder to make a trowelable putty. Apply this paste over all joints, cracks and flashings and bridge with reinforcement tape, pushing it into the Polycoat-Aquaseal® Resin paste mixture with a trowel. Over the rein-

forcement tape apply a thin coat of Polycoat-Aquaseal® Resin mixture and smooth onto adjacent surface.

**Phase 2:** If a prime coat is necessary, use Polycoat-Aquaseal® Resin mixed with bituminous material at a ratio of 1:4 for the first coat.

**Phase 3:** Apply the first coat of Polycoat-Aquaseal® Resin mixture at a rate of 1¾ gallons/100 sq. ft. (0.71 liters/m<sup>2</sup>). Immediately embed reinforcement fabric into the wet coating, butting up the seams tightly. Use a dry roller or wooden roller to press the mat into the coating. Allow 16-48 hours before proceeding to Phase 4.

**Phase 4:** Apply the second coat of Polycoat-Aquaseal® Resin at a rate of 1¾ gallons/100 sq. ft. (0.71 liters/m<sup>2</sup>). Allow 16-48 hours before proceeding to Phase 5.

**Phase 5:** Apply the third coat of Polycoat-Aquaseal® Resin at a rate of 1¾ gallons/100 sq. ft. (0.71 liters/m<sup>2</sup>). Immediately install the final protection fabric or protection board into the wet final coat of Polycoat-Aquaseal® Resin mixture, making sure seams overlap 2 inches. Back filling may begin 12 hours after the final coat and fabric or protection board are installed.

***Polycoat Products strongly recommends that the Polycoat-Aquaseal® Resin be used with a reinforcement fabric and appropriate final protection course.***

Completed system may have a very sticky surface, especially if a 1:4 mixing ratio is used. The surface may be dusted with cement powder if desired to help eliminate the stickiness.

#### **CURING**

Polycoat-Aquaseal® Resin is very sensitive to heat and moisture. Higher temperatures and/or high humidity will accelerate the cure time. Low temperature and/or low humidity extend the cure time. Use caution in batch sizes and thickness of application.

Test mixing a small batch to ascertain pot life and curing time is recommended.

#### **EQUIPMENT CLEANUP**

Equipment should be cleaned with an environmentally safe solvent, as permitted under local regulations, immediately after use.

#### **STORAGE**

Polycoat-Aquaseal® Resin has a shelf life of six (6) months from date of manufacture in original, factory sealed containers.

#### **LIMITATIONS**

Use dehydrated bituminous material with the lowest possible moisture content. High moisture content will reduce the working life of the material.

The substrate must be structurally sound and sloped for proper drainage.

Polycoat Products assumes no responsibility for substrate defects.

Field visits by Polycoat Products personnel are for the purpose of making technical recommendations only and are not to supervise or provide quality control on the job site.

#### **WARNING**

The products in this system contain Isocyanates and Solvent.

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***Please read all information in the general guidelines, product data sheets, guide specifications and material safety data sheets (MSDS) before applying material. Published technical data and instructions are subject to change without notice. Contact your local Polycoat Products representative or visit our website for current technical data and instructions.***

#### **LIMITED WARRANTY**

Polycoat Products warrants its products to be free of manufacturing defects and that they will meet Polycoat Products current published physical properties. Polycoat Products warrants that its products, when properly installed by a state licensed waterproofing contractor according to Polycoat Products guide specifications and product data sheets over a sound, properly prepared substrate, will not allow water migration for a period of one (1) year. Seller's and manufacturer's sole responsibility shall be to replace that portion of the product of this manufacturer which proves to be defective. There are no other warranties by Polycoat Products of any nature whatsoever expressed or implied, including any warranty of merchantability or fitness for a particular purpose in connection with this product. Polycoat Products shall not be liable for damages of any sort, including remote or consequential damages resulting from any claimed breach of any warranty whether expressed or implied. Polycoat Products shall not be responsible for use of this product in a manner to infringe on any patent held by others. In addition, no warranty or guarantee is being issued with respect to appearance, color, fading, chalking, staining, shrinkage, peeling, normal wear and tear or improper application by the applicator. Damage caused by abuse, neglect and lack of proper maintenance, acts of nature and/or physical movement of the substrate or structural defects are also excluded from the limited warranty. Polycoat Products reserves the right to conduct performance tests on any material claimed to be defective prior to any repairs by owner, general contractor, or applicator.

#### **DISCLAIMER**

All guidelines, recommendations, statements, and technical data contained herein are based on information and tests we believe to be reliable and correct, but accuracy and completeness of said tests are not guaranteed and are not to be construed as a warranty, either expressed or implied. It is the users responsibility to satisfy himself, by his own information and test, to determine suitability of the product for his own intended use, application and job situation and user assumes all risk and liability resulting from his use of the product. We do not suggest or guarantee that any hazard listed herein are the only ones which may exist. Neither seller nor manufacturer shall be liable to the buyer or any third person for any injury, loss or damage directly or indirectly resulting from use of, or inability to use, the product. Recommendations or statements, whether in writing or oral, other than those contained herein shall not be binding upon the manufacturer, unless in writing and signed by a corporate officer of the manufacturer. Technical and application information is provided for the purpose of establishing a general profile of the material and proper application procedures. Test performance results were obtained in a controlled environment and Polycoat Products makes no claim that these tests or any other tests, accurately represent all environments.